

# OPTIMIZING INSPECTION IN MANUFACTURING

## WHAT MATTERS IN EQUIPMENT INSPECTION

### USING A HYPERCENTRIC LENS TO GET A 360° VIEW

Imaging lenses can be optimized to meet a wide variety of application needs. Fixed focal length lenses are used in a wide range of applications and can image angular fields of view with a broad range of working distances. Conversely, a hypercentric lens images a conical field of view. This allows a single lens to image all sides of an object at once.

In this demo a TECHSPEC® Hypercentric Lens is used in conjunction with a low angle ring light illuminator to image the circumference of a vial and read a 2D bar code. Since the Hypercentric lens images all sides of the vial at once, each bar code is read regardless of vial orientation. In comparison the fixed focal length lens only images one side of each vial missing most of the bar codes.

### FEATURED STOCK PRODUCTS

#### TECHSPEC® Compact Fixed Focal Length Lenses

- Most Universal Imaging Lens
- Industry Leading Price to Performance Ratio

#### TECHSPEC® Hypercentric Lenses

- Simultaneously Images Top and Sides of an Object
- Ideal for Component Inspection

## TECHSPEC® HYPERCENTRIC LENSES

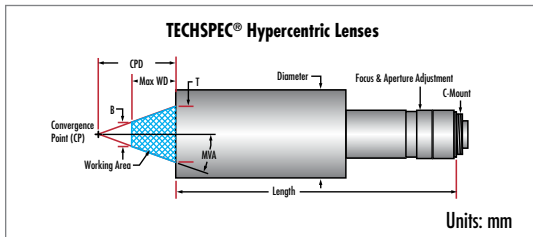


- Simultaneously Images Top and Sides of an Object
- Can be used as a Long Working Distance Borescope
- Ideal for Component Inspection

TECHSPEC® Hypercentric Lenses provide a converging view of an object, focusing on the top and surrounding sides simultaneously, and are used to eliminate the need for multiple camera and lens setups in machine vision inspection or identification applications. TECHSPEC® Hypercentric Lenses are ideal for inspecting parts such as pharmaceutical vials, batteries, tubes, or manufacturing parts. These lenses provide a conical-shaped working area, and are optimized for use with monochromatic light. When 0.5 - 1.5mm spacers are positioned between the lens and camera, these lenses can also be used as long working distance borescopes, simultaneously focusing on the internal walls and bottom surface of an object. The borescope working distance is the area past the convergence point (CP) of the standard working area. The use of larger spacers increases the borescope focus distance.

**Note:** All specifications are defined at 660nm.

Learn more at [www.edmundoptics.eu/hypercentric](http://www.edmundoptics.eu/hypercentric)



| TECHSPEC® HYPERCENTRIC LENSES     |                | *Circular Image is Produced on Maximum Sensor Format |              |  |
|-----------------------------------|----------------|--|--------------|--|
| Sensor Format (Vertical)*         | 1/3"           | 1/2"   | 2/3"         |  |
| Convergence Point Distance (CPD): | 28.2mm         | 28.2mm   | 28.2mm       |  |
| T (Near aperture):                | 37.2mm         | 37.2mm   | 37.2mm       |  |
| B (Far aperture):                 | 9.4mm          | 10.4mm   | 11.5mm       |  |
| Max. View Angle (MVA):            | 33°            | 33°  | 33°          |  |
| Max. Working Distance (WD):       | 21.1mm         | 20.1mm   | 19.5mm       |  |
| Max. Depth of Field:              | 18mm           | 14mm   | 9.5mm        |  |
| Dimensions (Dia. X L):            | 58.9 x 176.4mm | 58.9 x 160mm   | 58.9 x 158mm |  |
| Stock Number:                     | #86-584        | #86-585  | #86-586      |  |



Images of dice using a Hypercentric Lens (top) and a Fixed Focal Length Lens (bottom)



**NEED HELP?**  
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